

Work Order ID 60805



Page 1

Friday, July 23, 2010 8:17:22 AM

Item ID: D4034-3

Accept



Setup Start



Revision ID:

Item Name: Rib

Stop



Start Date: 7/23/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 7/29/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-7-23

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NOTE: Date & initial all entries

Picklist Print

Friday, July 23, 2010 8:17:25 AM

Page 1

Work Order ID: 60805**Parent Item:** D4034-3**Parent Item Name:** Rib**Start Date:** 7/23/2010**Required Date:** 7/29/2010**Start Qty:** 3.00**Required Qty:** 3.00**Comments:** IPP RevA: new issue DD 09.11.23 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.750W.049	Purchased	No			100	f	476.1036	1.4375	4.539474			
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304 SQ Tube .75x.75x.049W												
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Location	Loc Qty	Loc Code
MAT	40.83646794	
113763	0	
114323	20.0582189	
114677	14.34201	
114835	6.436239	
MAT017	3.68448E-05	
114298	3.6845E-05	
WA	435.2671	
114992	135.2671	
115260	300	

SAD 10-07-06

4.539474

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

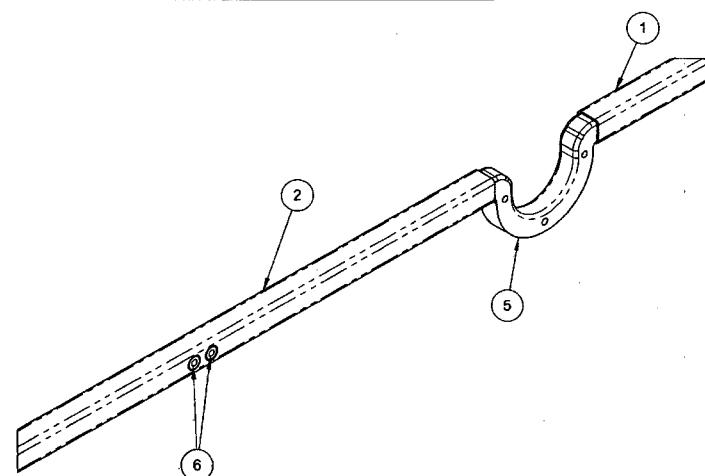
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

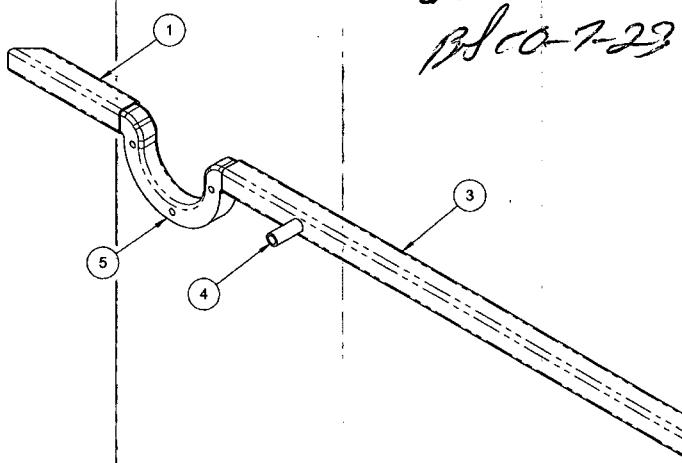
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4034-041	AFT UPPER RIB ASSY
	X		D4034-043	FWD UPPER RIB ASSY
1	1	1	D4034-1	RIB
2	1		D4034-3	RIB
3		1	D4034-5	RIB
4		1	D2327-3	SPACER BUSHING
5	1	1	D4021-7	HOOP
6	2		D4021-9	BUSHING



D4034-041 AFT UPPER RIB ASSY



D4034-043 FWD UPPER RIB ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 60805
3/10/12-23

RELEASED
2010-03-12
MP

A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	<i>MP</i>		
MFG. APPR.	<i>EZ</i>		
APPROVED	<i>MP</i>		
DE APPR.	<i>MP</i>		
DATE	10.03.04		

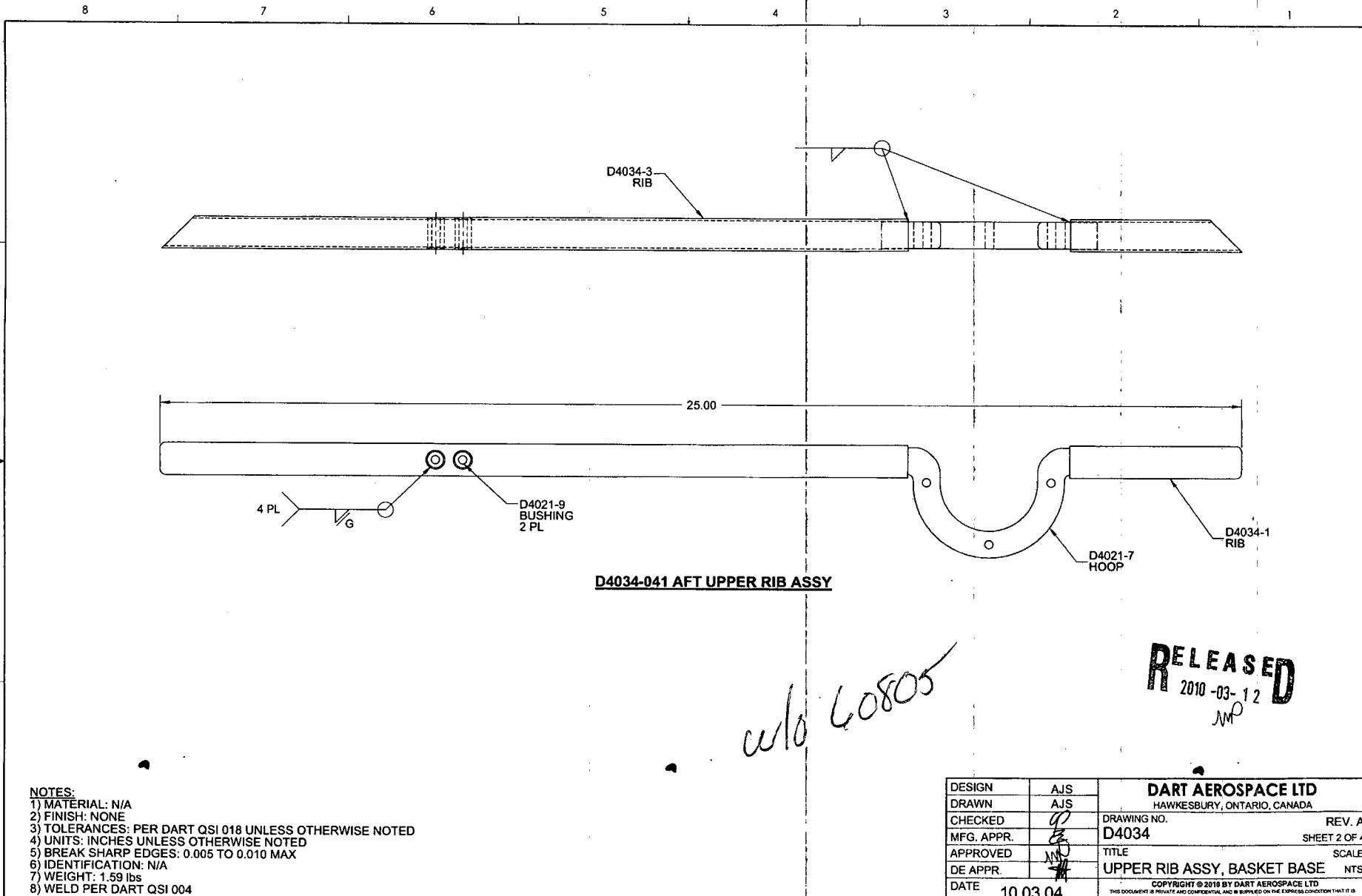
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D4034 REV. A
SHEET 1 OF 4
TITLE UPPER RIB ASSY, BASKET BASE SCALE NTS
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W/O:		WORK ORDER CHANGES						
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DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

RELEASED
2010-03-12
JMP

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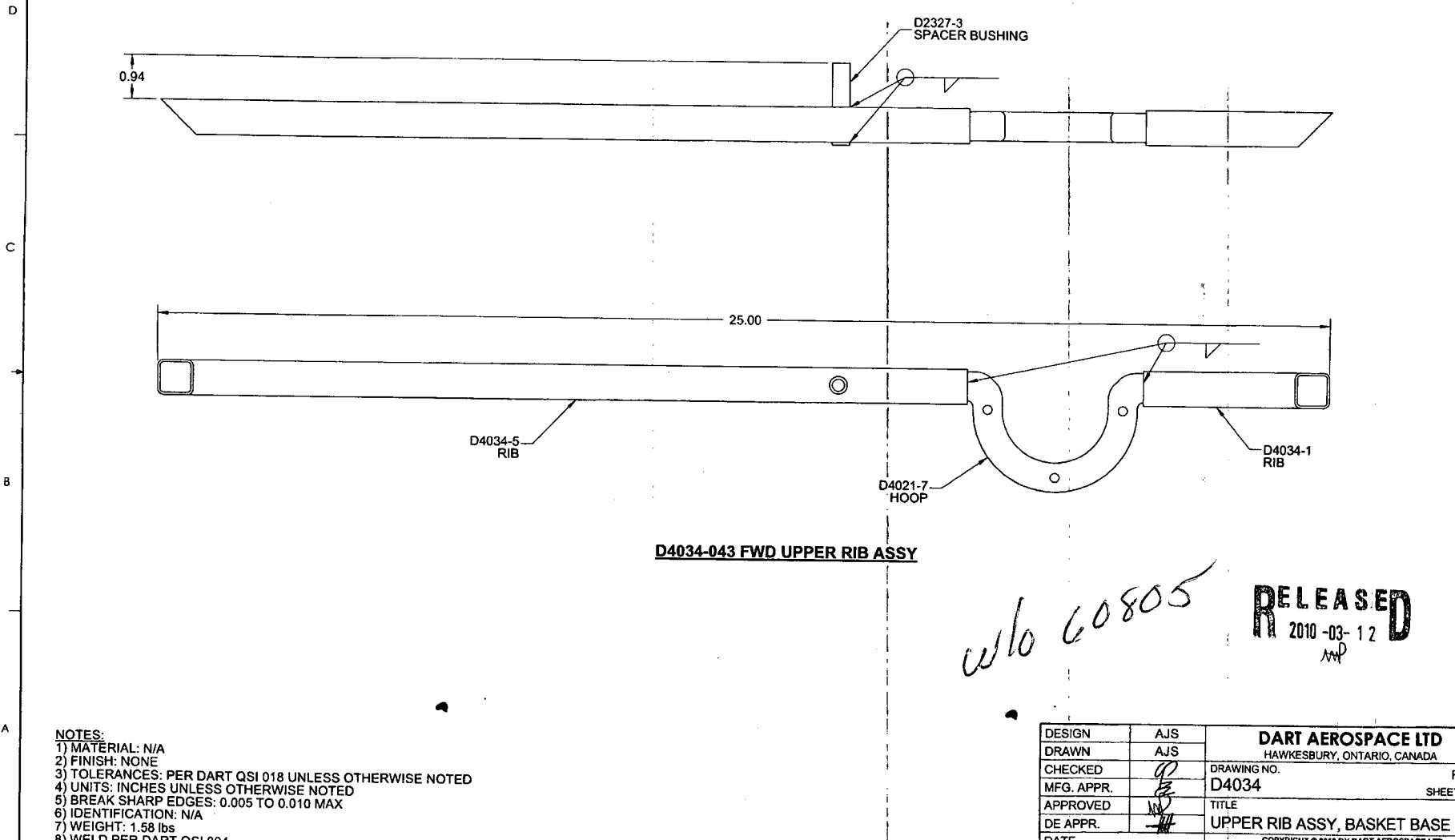
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 1.58 lbs
 8) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>Q</i>	DRAWING NO. D4034
MFG. APPR.	<i>E</i>	REV. A
APPROVED	<i>W</i>	SHEET 3 OF 4
DE APPR.	<i>W</i>	TITLE UPPER RIB ASSY, BASKET BASE
DATE	10.03.04	SCALE NTS

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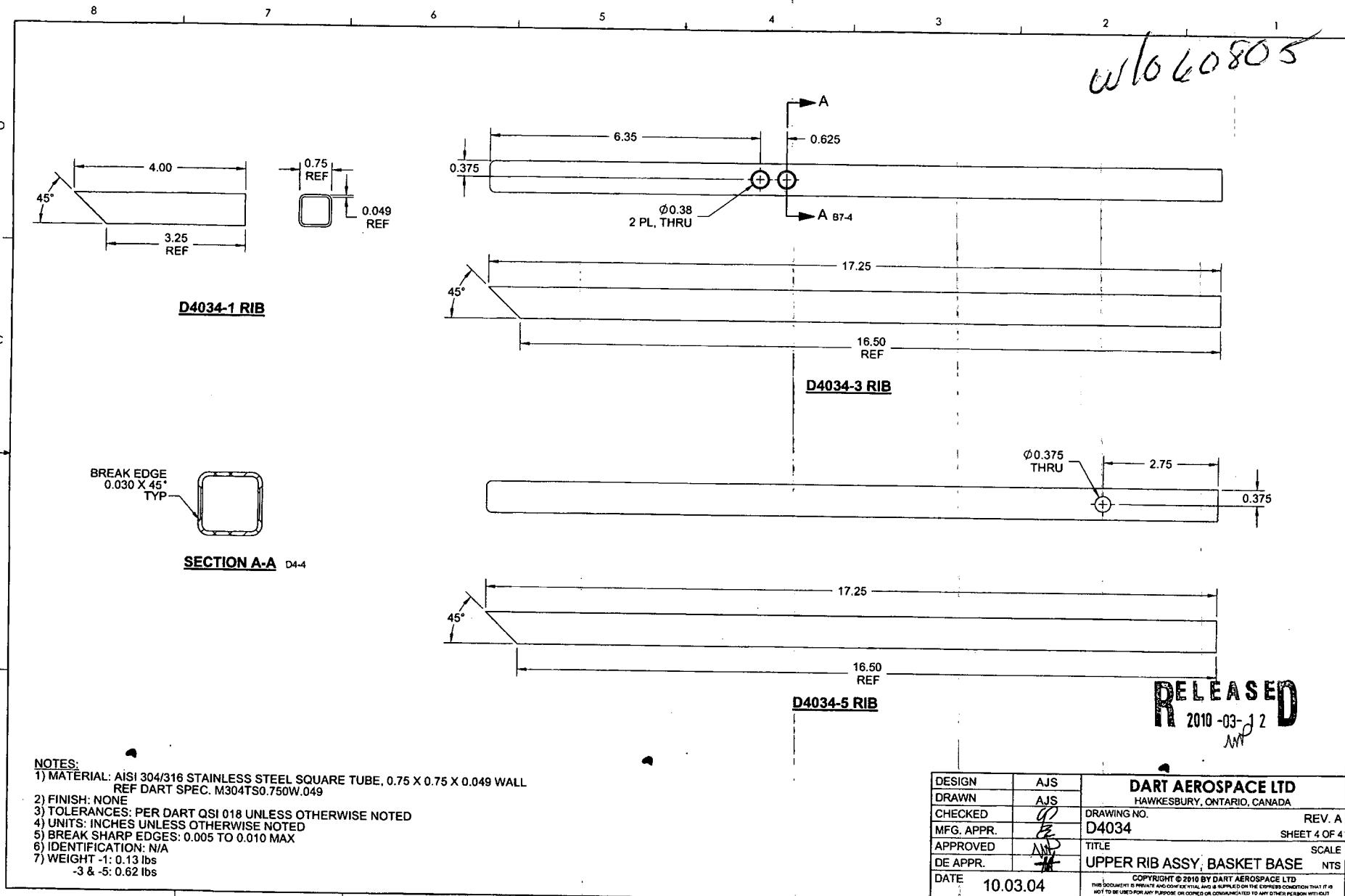
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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CHECKED	90	DRAWING NO. REV. A
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APPROVED	MM	TITLE
DE APPR.	MM	SCALE
DATE	10.03.04	UPPER RIB ASSY, BASKET BASE NTS

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